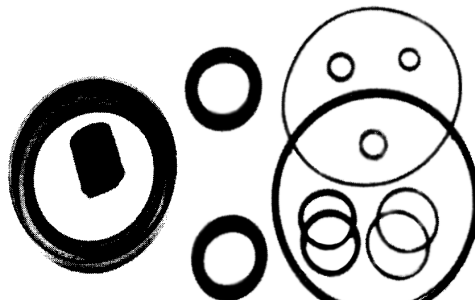


# MERCUISER

## Drive System

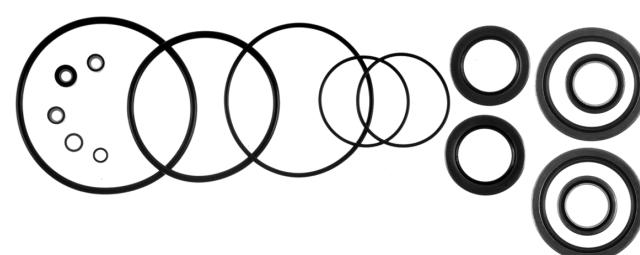


— CONTAINS —			
Sierra#	Desc.	O.E.#	Qty.
18-2944	Oil Passage Seal	26-45577	1
18-2945	Gear Housing Drain Screw Gasket	12-19183	2
18-7169	O-Ring	25-70937	1
18-7161	O-Ring	25-32546	1
18-7153	O-Ring	25-25439	2
18-7420	O-Ring	25-21836	2
18-2056	Oil Seal	26-66302	2
18-2003	Oil Seal	26-68493	1
18-2715	Spring Kit	24-17997A1	1




**18-2644**  
**AP# 3807**  
**DRIVE SHAFT HOUSING SEAL KIT**  
Replaces: 26-88397A1  
ALPHA I GENERATION II

— CONTAINS —			
Sierra#	Description	O.E.#	Qty.
18-2944	Oil Passage Seal	26-45577	1
18-2945	Gear Housing Drain Screw Gasket	12-19183	1
18-7163	O-Ring	25-33465	1
18-7159	O-Ring	25-31534	1
18-2002	Oil Seal	26-76868	2
18-0563	Seal	26-36556	1



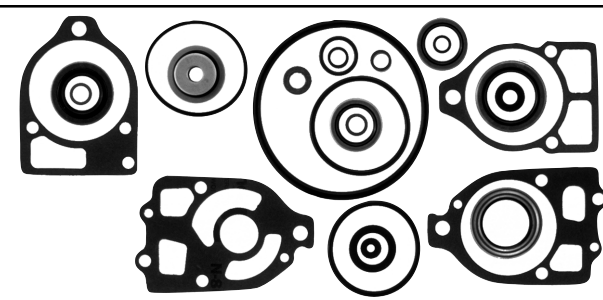
**18-2645**  
**AP# 3744**  
**BRAVO LOWER UNIT SEAL KIT**  
Replaces: 26-76868A2  
BRAVO I, II, III

— CONTAINS —			
Sierra#	Description	O.E.#	Qty.
18-2945	Gear Hsg. Drain Screw Gasket	12-19183	2
18-0894	Water Pocket Cover Gasket	27-55810	1
18-2003	Oil Seal	26-68493	1
18-2049	Oil Seal	26-32511	1
18-2056	Oil Seal	26-96503	1
18-2944	Seal Ring	26-45577	1
18-3110	Bushing	26-38970	1
18-7153	O-Ring	25-25439	2
18-7161	O-Ring	25-32546	1
18-7169	O-Ring	25-70937	1
18-7445	O-Ring	25-55801	1



**18-2648**  
**AP# 3809**  
**UPPER GEAR HOUSING SEAL KIT**  
Replaces: 26-32511A1  
S/N 1684188 & UP  
For #1 Units (Including ALPHA) (Also fits 888 Stern drive)  
S/N 3106717 & UP

— CONTAINS —			
Sierra#	Description	O.E.#	Qty.
18-2919	Water Pump to Gear Hsg. Gasket	27-42631-1	1
18-3110	Grommet	26-38970	1
18-2002	Oil Seal	26-76868	1
18-2013	Oil Seal	26-16977	2
18-2014	Oil Seal	26-89238	1
18-2826	Water Pump Base to Gear Hsg. Gasket	27-85610-1	1
18-2914	Lower Water Pump to Wear Plate Gasket	27-85608-1	1
18-2915	Upper Water Pump to Wear Plate Gasket	27-85609-1	1
18-2944	Seal Ring	26-45577	1
18-2948	Gear Housing Plastic Flush Screw Gasket	12-49221-1	1
18-7158	O-Ring	25-30613	1
18-7159	O-Ring	25-31534	1
18-7162	O-Ring	25-33145	1
18-7176	O-Ring	25-90011	1
18-7196	O-Ring	25-38099	1
18-2154	Bushing, Shift Shaft	23-30617A2	1
18-2076	Line Cutter Oil Seal	26-12224	1
18-7426	O-Ring	25-30271	1
18-2945	Gear Housing Drain Screw Gasket	12-20260, 12-19183	2



**18-2652**  
**AP# 1287**  
**LOWER GEAR HOUSING SEAL KIT**  
Replaces: 26-33144A2  
S/N 1684188 & UP  
For #1 Units (Including ALPHA)