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|  <p>18-2171 AP# 1446 ENGINE COUPLER Replaces: 76850A2 For all GM Engines Except MR/ALPHA/BRAVO with "Triangular", 3-Bolt Coupler</p> |  <p>18-2172 AP# 1847 ENGINE COUPLER Replaces: 14505-A2 Use when new style block, with small crankshaft end, is replacing a Mercruiser block</p> |  <p>18-2173 AP# 1848 ENGINE COUPLER Replaces: 59826A3 For Ford Engines</p> |
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ENGINE COUPLER APPLICATION

| Model | Serial # | | Model | Serial # | |
|---------------------------|------------------|---------------------------------------|----------------------------------|-----------------|---------------------------------------|
| 110 | 1537370-2044030 | 18-2171 | 200 (5.0L) | B525982 & UP | 18-2175 ⑦ |
| 120 | 1537370-6229717 | 18-2171 | 205 (262 CID) | A331455 & UP | 18-2171 ① 18-2172 ⑤ 18-2175 ② ⑦ |
| 120 (2.5L) | 6229718 & UP | 18-2171 ① 18-2195 ② ⑥ 18-2172 ④ | 205 (4.3L) | B5257955 & UP | 18-2175 ⑦ |
| 140 | 2508261-6229717 | 18-2171 | (Generation II) | D714370 & UP | 18-2175 ⑦ |
| 140 (3.0L) | 6229718 & UP | 18-2171 ① 18-2195 ② ⑥ 18-2172 ④ | 225 | 1539620-2694014 | 18-2171 |
| 140 (6 Cyl) | 1538930-1725960 | 18-2171 | 225 & 225 S Ford | 3385721 & UP | 18-2173 |
| 3.0L/3.0LX | C856559-F000000 | 18-2195 ⑥ | 228 | 4765100-6218461 | 18-2171 |
| 150 | 1666495-2048046 | 18-2171 | 228 | 6218462 & UP | 18-2171 ① 18-2175 ② ⑦ 18-2172 ⑤ |
| 160 | 2048022-2770031 | 18-2171 | 230 | 6218462 & UP | 18-2171 ① 18-2175 ② ⑦ 18-2172 ⑤ |
| 165 (6 Cyl) | 2770032 & UP | 18-2171 | 230 (5.0L) | B525982 & UP | 18-2175 ⑦ |
| 175 (4.3L) | B527955 & UP | 18-2175 ⑦ | 233 Ford | 4173000 & UP | 18-2173 |
| 470/485 (224 CID) 3.7L | 4208730- 6218036 | 18-2413 | 250 | 4768000-4908849 | 18-2171 |
| 165/ 170/ 470 3.7L | 6170297 & UP | 18-2414 | 260 | 4908850-6218461 | 18-2171 |
| 4.3L (Generation II) | D714107 & UP | 18-2175 ⑦ | 260 | 6218462 & UP | 18-2171 ① 18-2175 ② ⑦ 18-2172 ⑤ |
| 185 (229 CID) | 6330183 & UP | 18-2171 | All Mercruiser w/ Bravo Drive | - | 18-2412 |
| 185 (262 CID) | A331455 & UP | 18-2171 ① 18-2175 ② ⑦ 18-2172 ⑤ | 260 (5.7L) | B5259812 & UP | 18-2175 ⑦ |
| 888 Ford (188 HP) | 3108723 & UP | 18-2173 | 300 MR | 6668677 & UP | 18-2171 ③ 18-2175 ④ ⑦ |
| 190 | 1564539 -1730903 | 18-2171 | 320 EFI | A543604 & UP | 18-2175 ⑦ |
| 898 (198 HP) | 4762210 & UP | 18-2171 ① 18-2175 ② ⑦ | 350 Magnum | A635178 & UP | 18-2175 ⑦ |
| 200 | 6218462 & UP | 18-2171 ① 18-2172 ⑤ 18-2175 ② ⑦ | 454 Magnum | A631894 & UP | 18-2175 ⑦ |
| | | | 5.7L (Bravo) | B525982 & UP | 18-2175 ⑦ |

- ① Early Models ② Late Models ③ MR Cast Coupling
 ④ MR Stamped Coupling
 ⑤ General Motors has changed the V-6 and V-8 cylinder block and crankshaft to incorporate a one-piece full circle rear seal. For this change to be made, General Motors had to redesign the cylinder block and crankshaft discontinuing the earlier style engines. Mercury has added engine coupler # 14505-A2 (**18-2172**) to compensate for this change in design.
 ⑥ For engine coupler w/o yoke use **18-2321**
 ⑦ For engine coupler w/o yoke use **18-2323**

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|  <p>18-4442 AP# 13334 ENGINE ALIGNMENT TOOL Replaces: 91-57797A3 For use with all #1 units</p> |  <p>18-9803 BEARING RETAINER WRENCH Replaces: 91-36235</p> |  <p>18-9200 AP# 13587 SPLINE GREASE 14 oz. Replaces: 92-816391A4 Specialty grease used in the assembly of engine yokes and couplers</p> |
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