MANIFOLD/MANIFOLD GASKET APPLICATION (Cont.)

Model	Serial Number	Manifold Stb (*) Port (#)	Elbow Stb (*) Port (#)	End Cap	Manifold Block-Off Plate	Manifold Gasket	Elbow Gasket	End Cap Gasket	End Cap Water Port Gasket	Gasket Set
205 (262 CID)	A331455 & up	* 18-1952-1 * 18-1952-1	* ❾❹ * ❾❹	N/A	N/A	18-2909	18-0897	N/A	N/A	18-4347
205/4.3L-LX	B527955 & up	* 18-1952-1 * 18-1952-1	* ❾ * ❾	N/A 18-1952-1*	N/A *	18-2909	18-0897 *	N/A ❾❹	N/A	18-4347
4.3LX(GEN II)	D714370 & up	* 18-1952-1 * 18-1952-1	* ❾ * ❾	N/A	N/A	18-2909	18-0897	N/A	N/A	18-4347
4.3LX(GEN II)	F001220 & up	* 18-1952-1 * 18-1952-1	* ❾ * ❾	N/A	N/A	18-2909	18-0897	N/A	N/A	18-4347
215-FORD	2781153 & up	* 18-1958 * 18-1962	*18-1971❷ *18-1971❷	18-4009	18-4008	18-0183	18-2833	18-2832	18-2832	18-4399
225-FORD	3385721 & up	* 18-1958 * 18-1962	* 18-1971❷ # N/A	18-4009	N/A	18-0183	18-2833	18-2832	18-2832	18-4399
225-S (FORD)	3385721 & up	* 18-1958 * 18-1962	* 18-1971❷ * 18-1971❷	18-4009	18-4008	18-0183	18-2833	18-2832	18-2832	18-4399
225-GM	1539620-2278646	— # N/A	— # N/A	N/A	N/A	18-0872	—	N/A	—	—
225-GM	2278647-2694014	—	—	N/A	N/A	18-0872	—	N/A	—	—
228-GM	4765100-4888929	—	—	18-4009	18-4008	18-0872	18-0885	18-2832	18-2832	18-4394
228-GM	4888930-5170008	* 18-1950-1 * 18-1951-1	* 18-1971 * 18-1971	18-4009	18-4008	18-0872	18-2833	18-2832	18-2832	18-4394
228-GM	5170009-6218461	* 18-1950-1 * 18-1951-1	* —	18-4009	18-4008	18-0872	18-2833	18-2832 1	8-2832	18-4394
228-GM	6218462 & up	* 18-1953 * 18-1953	* ❾ * ❾	N/A	18-4008	18-0872	18-0897	N/A	N/A	18-4349
230-GM (IMBRD)	5907058 & up	* 18-1953 * 18-1953	* ❾ * ❾	N/A	N/A	18-0872	18-0897	N/A	N/A	18-4349
230/5.0	B522506 & up	* 18-1953	* ❾	N/A	N/A	18-0872	18-0897	N/A	N/A	18-4349
GM (IB)		* 18-1953	* ❾❺							
230-GM	6218462 & up	* 18-1953	* ❾	N/A	N/A	18-0872	18-0897	N/A	N/A	18-4349
		* 18-1953	* ❾❺	# N/A						
230/5.0L-LX	B525982 & up	* 18-1953	* ❾❺	N/A	N/A	18-0872	18-0897	N/A	N/A	18-4349
(GM)		* 18-1953	* ❾❺							
233-FORD	4173000 & up	* 18-1958 * 18-1962	* 18-1971③ # N/A	18-4009 ④ # N/A	18-4008	18-0183	18-2833	18-2832	18-2832	18-4399
250-GM	2314301-2639854	—	—	18-4009 ❿	18-4008	18-0872	18-0885	18-2832	18-2832	18-4394
250-GM	4768860-4908849	* 18-1950-1 * 18-1951-1	* 18-1971 * 18-1971❷	18-4009 # N/A	18-4008	18-0872	18-2833	18-2832	18-2832	18-4394
255-FORD	3258728 & up	* 18-1958 * 18-1962	* 18-1971❷ * 18-1971❷	18-4009 ❸	18-4008	18-0183	18-2833	18-2832	18-2832	18-4399
255-GM	4175500-4499060	—	—	18-4009	18-4008	18-0872	18-0885	18-2832	18-2832	18-4394
255-GM	4499061-5195908	* 18-1950-1 * 18-1951-1	* 18-1971❷ * 18-1971❷	18-4009	18-4008	18-0872	18-2833	18-2832	18-2832	18-4394
255-GM	5195909 & up	* 18-1950-1 * 18-1951-1	* — * —	18-4009 * —	18-4008	18-0872	18-0885	18-2832	18-2832	18-4394
260-GM	4908850-6218461	* 18-1950-1 * 18-1951-1	* 18-1971 * 18-1971	18-4009	18-4008	18-0872	18-2833	18-2832	18-2832	18-4394

- # Port if necessary
- * Starboard if necessary
- ② S/N 2816417 & up only
- ③ Not including inboard
- ④ V-Drive use 18-1971
- ⑥ S/N 4481626 & up use 18-0928
- ⑦ S/N 4471566 & up use 18-0928
- ⑨ Two piece elbow assembly only
- ⑩ Manifold with end caps only
- ❷ Inboards not included
- ❸ V-Drive not included
- ❹ Inboards use 18-1978
- ❺ Cast iron elbow only
- ❻ S/N 4625580 & up use 18-1972
- ❾ For 0° - 3" O.D. use 18-1974-1; For 15° - 3" O.D. use 18-1970-1; For 7° - 4" O.D. use 18-1976-1
- ❿ Electric choke only
- ■ Mercruiser system only
- ★ Adapter to Elbow Gasket use 18-0885