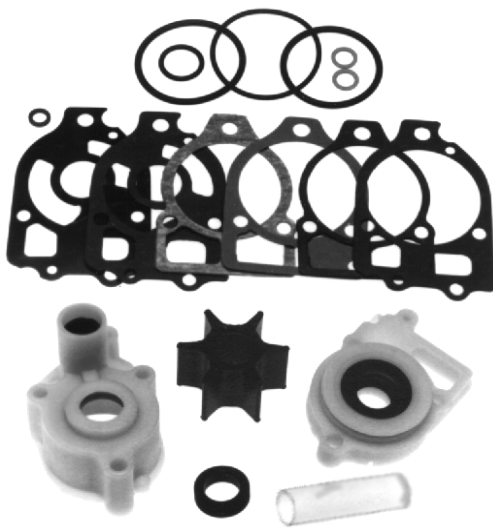


MERCUISER Cooling System






**18-3321
AP# 13171
COMPLETE PUMP HOUSING KIT**

—CONTAINS —

Sierra #	Desc.	O.E. #	Qty.
18-3109	Water Tube	23-29804	1
18-3017	Impeller	47-89984	1
18-3116	Housing	46-96148A1	1
18-3421	Water Pump Base	46-48748A1	1
18-2919	Water Pump Base to Gear Housing Gasket	27-42631-1	1
18-3110	Grommet	26-38970	1
18-2945	Gear Hsg. Drain Screw Gasket	12-19183	2
18-2826	Water Pump Base to Gear Housing Gasket	27-85610-1	1
18-2914	Lower Water Pump to Wear Plate Gasket	27-85608-1	1
18-2915	Upper Water Pump to Wear Plate Gasket	27-85609-1	1
18-2944	Seal Ring	26-45577	1
18-3117	Plate	32435	1
18-7158	O-Ring	25-30613	1
18-7162	O-Ring	25-33145	1
18-7173	O-Ring	25-30224	1
18-7176	O-Ring	25-90011	1
18-2801	Water Pump Gasket	27-32438	1
18-7196	O-Ring	25-38099	1
18-7426	O-Ring	35-30271	1



**18-3517
AP# 090
UPPER PUMP HOUSING KIT
Without Base**
Replaces: 46-96148A5,46-60367A1

—CONTAINS —

Sierra #	Desc.	O.E. #	Qty.
18-3109	Water Tube	23-29804	1
18-3017	Impeller	47-89984	1
18-3116	Housing	46-96148A1	1
18-2919	Water Pump Base to Gear Housing Gasket	27-42631-1	1
18-3110	Grommet	26-38970	1
18-2945	Gear Housing Drain Screw Gasket	26-20260, 12-19183	2
18-2826	Water Pump Base to Gear Housing Gasket	27-85610-1	1
18-2914	Lower Water Pump to Wear Plate Gasket	27-85608-1	1
18-2915	Upper Water Pump to Wear Plate Gasket	27-85609-1	1
18-2944	Seal Ring	26-45577	1
18-3117	Plate	32435	1
18-7158	O-Ring	25-30613	1
18-7162	O-Ring	25-33145	1
18-7173	O-Ring	25-30224	1
18-7176	O-Ring	25-90011	1
18-2801	Water Pump Gasket	27-32438	1
18-7196	O-Ring	25-38099	1
18-7426	226 O-Ring	35-30271	1

COMPLETE WATER PUMP KIT, IMPELLER REPAIR KIT, IMPELLER APPLICATION

Model	Serial Number	Complete Water Pump Kit	Upper Pump Hsg.	Upper Pump Kit	Water Pump Base	Impeller Repair Kit	Impeller
#1 Units with plastic flush screw in gear housing	2495186-2763441	18-3321	18-3116	18-3517	18-3421	18-3217	18-3017
#1 Units (Except MR/ALPHA) w/o flush screw in gear housing	2763442-6854392	18-3317 ^①	18-3116	18-3517	18-3417 ^①	18-3217	18-3017
MR/ALPHA I	6854393 - D594568	18-3320	18-3116	18-3517	18-3420	18-3217	18-3017
ALPHA I - Generation 2	D494569 & ABOVE	—	—	—	—	18-3214	18-3056
BRAVO/Inboards with externally mounted pump	3040411 & ABOVE	—	—	—	—	—	18-3087

^① Models which have been retro-fitted with an Alpha style lower unit (no pre-load pin in top of driveshaft) must use Alpha style parts (18-3320 and 18-3420)