



INTERNAL ENGINE COMPONENTS

Modular Gasket Kit Applications

MODULAR GASKET APPLICATION (Cont.)				
Engine/Model	Years	Serial No.	Sierra Short Block	Sierra Valve Grind Kit
Chevy 350/5.7L (1Pc. Rm Seal) Inboard	1986	A492879-B522506 ① ⑤	18-1268	18-1266
Chevy 350/5.7L (Rev.Rota) (1 Pc. Rm Seal)	1986	A492879-B522506 ① ⑤	18-1263	18-1266
Chevy 350/5.7L	1987-95	B525982 & Later ① ⑤ ⑧	18-1268	18-1267
Chevy 350/5.7L	1996-97	B525982 & Later ① ⑤ ⑧	18-1268	18-1267
Chevy 350/5.7L Inboard	1987-95	B522506 & Later ① ⑤	18-1263	18-1267
Chevy 350/5.7L Inboard	1996-97	B522506 & Later ① ⑤	18-1263	18-1267
Chevy 350/5.7L (Rev.Rota.) Inboard	1987-95	B522506 & Later ① ⑤	18-1263	18-1267
Chevy 350/5.7L (Rev. Rota.) Inboard	1996-97	B522506 & Later ① ⑤	18-1263	18-1267
Chevy 454/7.4L	1977-92	4623115-D937001⑤	18-1256	18-1257
Chevy 454/7.4L Inboard	1977-92	4623110 & Later ⑤	18-1256	18-1257
Chevy 454/7.4L (Rev.Rota.) Inboard	1977-92	4623110 & Later ⑤ ⑩	18-1256	18-1257
Chevy 454/7.4L (Sq. Ports)	1988-91	B721206-D805068 ⑤	18-1256	18-1259
Chevy 454/7.4L Gen V	1992-94	D603118 & Later ⑤	18-1261	18-1258
Chevy 454/7.4L Gen V	1995-97	D603118 & Later ⑤	18-1261	18-1258
Chevy 454/7.4L Gen V Inboard	1992-94	D715494 & Later ⑤	18-1261	18-1258
Chevy 454/7.4L Gen V Inboard	1995-97	D715494 & Later ⑤	18-1261	18-1258
Chevy 454/7.4L Gen V (Sq. Ports)	1992-94	D805069 & Later ⑤	18-1261	18-1260
Chevy 454/7.4L Gen V (Sq. Ports)	1995-97	D805069 & Later ⑤	18-1261	18-1260
Chevy 502/8.2L	1990-92	C84992-F213244 ⑤	18-1256	18-1259
Chevy 502/8.2L Inboard	1990-92	C878221-D857199 ⑤	18-1256	18-1259
Chevy 502/8.2L Gen V	1993-97	D824589 & Later ⑤	18-1261	18-1260
Chevy 502/8.2L Gen V Inboard	1993-97	D857200 & Later ⑤	18-1261	18-1260
Ford 302/5.0L	1971-77	3108723-4887829 ④ ⑤	18-1272	18-1273
Ford 351/5.8L	1975-77	4173000-4902304 ④ ⑤	18-1269	18-1273
Ford 351/5.8L (Rev. Rota.)	1975-77	4173000-4902304 ④ ⑤ ①	18-1269	18-1273

① Full circle Rear Crankshaft Seal, one Piece Pan Gasket
 ② 3.8L models require 18-1211 Rear Crank Seal and 18-0362 Oil Pan Gasket
 ③ Starboard dip stick models require 18-0411 Pan Gasket
 ④ Four Piece Oil Pan Set
 ⑤ Head & valve cover gaskets included in valve grind kit
 ⑦ Intake/Exhaust Manifold Gasket included in kit

⑧ 18-1216 Rear Main Crankshaft Seal also required
 ⑩ 18-1214 Rear Main Crankshaft Seal also required
 ① Crankshaft Seals also required
 ② Models with cast push rod cover require 18-0328
 ③ Crankshaft Seals not included in short block kit
 ④ Use 18-4349 for serial no.6218462-B525981
 ⑤ For models with one piece rear main seal use 18-1206 Kit

INT. ENG.