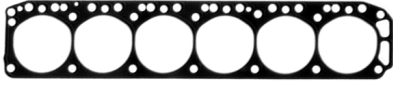







INTERNAL ENGINE COMPONENTS

Head Gaskets/Crank Shaft/Timing Cover Seals



 <p>18-3881 AP# 522 HEAD GASKET Replaces: Mercruiser 27-47453 Mercruiser 27-72622 OMC 908237 For: GM 250 (4.1L) CID (6 cyl) Eng.</p>	 <p>18-3883 HEAD GASKET Replaces: Mercruiser 27-75647 OMC & Volvo 3853732 For: Ford 302 (5.0L) 351 (5.8L) CID Eng.</p>	 <p>18-3887 AP# 2524 HEAD GASKET Replaces: Mercruiser 27-850470 Crusader 31136 OMC 915325 For: (7.4L) 454 CID GEN V</p>
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 <p>One Piece Rear Main Crankshaft Seals</p> <p>18-1234 AP# 2497 Replaces: Mercruiser 26-811554 Crusader 7080030 OMC 3853528</p> <p>18-0519 AP# 1806 Replaces: Mercruiser 26-14240 Crusader 7070400 OMC & Volvo 3852657 4.3L/3.0L/5.0L 5.7L</p>	 <p>Two Piece Rear Main Crankshaft Seals</p> <p>18-1214 Replaces: Mercruiser 26-75980</p> <p>18-0520 AP# 1074 Replaces: Mercruiser 26-14756 Crusader 30238 OMC 460571</p> <p>18-1211 AP# 279 Replaces: Mercruiser 26-58203, 26-814622 OMC 473424</p> <p>18-0528 AP# 2547 Replaces: Mercruiser 26-56868 OMC 913745</p> <p>18-1216 Replaces: Mercruiser 27-35313</p>	 <p>Timing Cover Seals</p> <p>18-1213 AP# 1055 Replaces: Mercruiser 26-79223, 26-97335, 26-59341 Crusader 7080310 OMC & Volvo 3853341</p> <p>18-1230 AP# 2546 Replaces: Mercruiser 26-56866 OMC & Volvo 3853827</p> <p>18-1233 AP# 2496 Replaces: Mercruiser 26-821947-1 OMC 3860095 Crusader 7080130</p>
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MERCUISER SEAL APPLICATION

Model	Serial No.	Sierra Rear Main Crankshaft Seal	Sierra Timing Cover Seal
120/2.5L	1666601 & UP	—	18-1213
120/2.5L	2786857 & UP	18-1211	18-1213
140/3.0L & LX	2508261 & UP	—	18-1213
140/3.0L & LX	6229718 & UP	18-1211	18-1213
150/160/165/200 (I/L-6)	1666495 & UP	—	18-1213
150/160/165/200 (I/L-6)	2770032 & UP	18-1211	18-1213
175/185/205/262/4.3L (V-6)	6330183 & UP	18-1211	18-1213
200/228/225/230/250/255/260/270 280/300/320/5.0L/5.7L/898(V-8)	2453769 & UP	18-1211 ^①	18-1213
233, 233 MIE / 255, 255 MIE, 351W	3258728 & UP	18-1223	18-1230
215	2781153 & UP	18-0528	18-1230
224I/L4	ALL	18-0864	18-0578
225 FORD	3885721 & UP	18-0528	18-1230
5.0L/5.7L, 4.3L, 3.0L Std. Rotation	"All" one piece seal	18-0519	18-1213
340 (7.4L)	4623115 & UP	18-0520	18-1233
370 TRS	5889914 & UP	18-0520	18-1233
400 TRS	4179554 & UP	18-0520	18-1233
420	A398941 & UP	18-0520	18-1233
440 TRS	4179554 & UP	18-0520	18-1233
454 MAGNUM	A631894 & UP	18-0520	18-1233
460 TRS	4179554 & UP	18-0520	18-1233
7.4L/8.2L/454/502 Std. Rotation	"All" one piece seal	18-1234	18-1233
7.4 BRAVO	B771113 & UP	18-0520	18-1233
888 (188)	3108723 & UP	18-0528	18-1230

^① Lrg. Journal Crankshaft GM Engines

INT. ENG.