

INTERNAL ENGINE COMPONENTS

Bearings



INT. ENG.

MERCUISER 3.7L BEARING APPLICATION											
Model	Serial Number	ROD BEARINGS				MAIN BEARINGS			MAIN (THRUST BEARINGS)		
		Std.	.002	.010	.020	Std.	.010	.020	Std.	.010	.020
165\3.7 (4cyl)	6916779 & Up	18-1148	18-1135	18-1136	18-1133	18-1147	18-1131	18-1132	18-1149	18-1138	18-1137
170 (4cyl)	6916779 & Up	18-1148	18-1135	18-1136	18-1133	18-1147	18-1131	18-1132	18-1149	18-1138	18-1137
180\3.7L (4cyl)	6916779 & Up	18-1148	18-1135	18-1136	18-1133	18-1147	18-1131	18-1132	18-1149	18-1138	18-1137
190 (4cyl)	6916779 & Up	18-1148	18-1135	18-1136	18-1133	18-1147	18-1131	18-1132	18-1149	18-1138	18-1137
470	4208730 & Up	18-1148	18-1135	18-1136	18-1133	18-1147	18-1131	18-1132	18-1149	18-1138	18-1137
485	5685394 & Up	18-1148	18-1135	18-1136	18-1133	18-1147	18-1131	18-1132	18-1149	18-1138	18-1137
488	6170297 & Up	18-1148	18-1135	18-1136	18-1133	18-1147	18-1131	18-1132	18-1149	18-1138	18-1137
		ROD BEARING				MAIN BEARING			CAM BEARING		
Model		Std.	.010	.020		Std.	.010	.020			
OMC											
GM											
2.5L/153 CID			18-1329	18-1330	18-1328	18-1317	18-1316	-	18-1339		
3.0L/181 CID			18-1308	18-1309	18-1341	18-1317	18-1316	-	18-1339		
I-6/230 CID			18-1329	18-1330	18-1328	18-1321	-	-	-		
I-6/250 CID			18-1308	18-1309	18-1341	18-1321	-	-	-		
4.3L/V-6			18-1327	18-1337	18-1338	18-1311	18-1312	-	-		
5.0L/305 CID			18-1308	18-1309	18-1341	18-1300	18-1301	18-1302	18-1313		
5.7L/350 CID			18-1308	18-1309	18-1341	18-1300	18-1301	18-1302	18-1313		
7.4L/454 CID			18-1334	18-1333	18-1332	18-1315	18-1335	18-1314	18-1305		
FORD											
5.0L/302 CID			18-1336	18-1325	18-1326	18-1323	-	-	-		
VOLVO											
GM											
3.0L/181 CID			18-1308	18-1309	18-1341	18-1317	18-1316	-	18-1339		
4.3L/V-6			18-1327	18-1337	18-1338	18-1311	18-1312	-	-		
5.0L/305 CID			18-1308	18-1309	18-1341	18-1300	18-1301	18-1302	18-1313		
5.7L/350 CID			18-1308	18-1309	18-1341	18-1300	18-1301	18-1302	18-1313		
7.4L/454 CID			18-1334	18-1333	18-1332	18-1315	18-1335	18-1314	18-1305		
FORD											
5.0L/302 CID			18-1336	18-1325	18-1326	18-1323	-	-	-		
CHRIS CRAFT/CRUSADER/PLEASURECRAFT											
GM											
4.3L/V-6			18-1327	18-1337	18-1338	18-1311	18-1312	-	-		
5.0L/305 CID			18-1308	18-1309	18-1341	18-1300	18-1301	18-1302	18-1313		
5.7L/350 CID			18-1308	18-1309	18-1341	18-1300	18-1301	18-1302	18-1313		
7.4L/454 CID			18-1334	18-1333	18-1332	18-1315	18-1335	18-1314	18-1305		

