

INTERNAL ENGINE COMPONENTS

Pistons/Piston Rings

PISTON/RING APPLICATION (Cont.)								
Mercruiser (Cont.)		PISTONS			RINGS			Qty. Per Eng.
Model	Serial Number	Std.	.020	.030	Std.	.020	.030	
470	4208730 - & Up	18-4109	18-4118	18-4134	18-3928	18-3929	18-3930	4
485	5685394 - & Up	18-4109	18-4118	18-4134	18-3928	18-3929	18-3930	4
488	6170297 - & Up	18-4109	18-4118	18-4134	18-3928	18-3929	18-3930	4
888	3108723 - & Up	18-4176	-	-	18-3937	18-3939	18-3938	8
898/198-GM	4762210 - & Up	18-4181	-	18-4182	18-3944	-	-	8
5.7 G.M (SKI)	A338553 - & Up	18-4173	18-4188	18-4164	18-3937	18-3939	18-3938	8
5.7L Bravo - GM	B525982 - & Up	18-4173	18-4188	18-4164	18-3937	18-3939	18-3938	8
7.4L Bravo GM	B771113 - & Up	18-4171	18-4189	18-4172	18-3940	18-3950	18-3941	8
7.4LW/HURTH (IB)	C391564 - & Up	18-4171	18-4189	18-4172	18-3940	18-3950	18-3941	8

OMC

GM

2.5L/153 CID		18-4180	18-4183	18-4166	18-3942	-	-	4
3.0L/181 CID		18-4161	18-4160	18-4191	18-3937	18-3939	18-3938	4
1-6/250 CID		18-4169	-	-	18-3942	-	-	6
4.3L/V-6		18-4173	18-4188	18-4164	18-3937	18-3939	18-3938	6
5.0L/305 CID		18-4179	-	18-4178	18-3944	-	-	8
5.7L/350 CID		18-4173	18-4188	18-4164	18-3937	18-3939	18-3938	8
7.4L/454 CID		18-4171 ②	18-4189	18-4172	18-3940	18-3950	18-3941	8

FORD

5.0L/302 CID		-	-	-	18-3937	18-3939	18-3938	8
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VOLVO

GM

2.5L/153 CID		18-4180	18-4183	18-4166	18-3942	-	-	4
3.0L/181 CID		18-4161	18-4160	18-4191	18-3937	18-3939	18-3938	4
4.3L/V-6		18-4173	18-4188	18-4164	18-3937	18-3939	18-3938	6
5.0L/305 CID		18-4179	-	18-4178	18-3944	-	-	8
5.7L/350 CID		18-4173	18-4188	18-4164	18-3937	18-3939	18-3938	8
7.4L/454 CID		18-4171	18-4189	18-4172	18-3940	18-3950	18-3941	8

FORD

5.0L/302 CID		-	-	-	18-3937	18-3939	18-3938	8
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CHRIS CRAFT/CRUSADER/PLEASURECRAFT

GM

4.3L/V6		18-4173	18-4188	18-4164	18-3937	18-3939	18-3938	6
5.0L/305 CID		18-4179	-	18-4178	18-3944	-	-	8
5.7L/350 CID		18-4173	18-4188	18-4164	18-3937	18-3939	18-3938	8
7.4L/454 CID		18-4171 ②	18-4189	18-4172	18-3940	18-3950	18-3941	8

② For forged pistons use 18-4162 (use 18-3940 rings)



OIL PANS



Part No.	OE	OE No.	Application
18-0612	Mercruiser	809910	1 piece rear main seal
18-0613	Mercruiser	93476	2 piece rear main seal
18-0614	Mercruiser	845668T	-
18-0615	Mercruiser	93477T	-
18-0616	Mercruiser	14244T	1 piece rear main seal