

# INTERNAL ENGINE COMPONENTS

## Pistons/Piston Rings



INT. ENG.

PISTON/RING APPLICATION								
MERCUISER		PISTONS			RINGS			Qty. Per Eng.
Model	Serial Number	Std.	.020	.030	Std.	.020	.030	
120/2.5L	1666601 & Up	18-4180	18-4183	18-4166	18-3942	-	-	4
140	2508261-3332137	18-4161	18-4160	18-4191	18-3937	18-3939	18-3938	4
140	3332138 - 5157668	18-4161	18-4160	18-4191	18-3937	18-3939	18-3938	4
140	5157669 - 6229717	18-4161	18-4160	18-4191	18-3937	18-3939	18-3938	4
140/3.0L	6229718 - C856558	18-4161	18-4160	18-4191	18-3937	18-3939	18-3938	4
3.0L/3.0LX	C856559 & Up	-	-	-	18-3937	18-3939	18-3938	6
150	1666495 - 2048046	18-4180	18-4183	18-4166	18-3942	-	-	6
160 (6cyl.)	2048022 - 2770031	N.L.A.	-	N.L.A.	18-3942	-	-	6
165 (6cyl.)	2770032 - & Up	-	-	-	18-3942	-	-	6
165/3.7L	6916779 - & Up	18-4109	18-4118	18-4134	18-3928	18-3929	18-3930	4
170 (4cyl.)	6916779 - & Up	18-4109	18-4118	18-4134	18-3928	18-3929	18-3930	6
175/4.3L (262 CID)	B527955 - & Up	18-4173	18-4188	18-4164	18-3937	18-3939	18-3938	6
180/3.7LX (4cyl.)	6916779 - & Up	18-4109	18-4118	18-4134	18-3928	18-3929	18-3930	4
4.3L Generation II	D714107 - & Up	18-4173	18-4188	18-4164	18-3937	18-3939	18-3938	6
185 (229 CID)	6330183 - & Up	-	-	-	18-3944	-	-	6
185 (262 CID)	A331455 - & Up	18-4168	-	18-4164	18-3937	18-3939	18-3938	6
190 GM	1564539 - 1730903	18-4180	18-4183	18-4166	18-3942	-	-	6
190 (4cyl.)	6916779 - & Up	18-4109	18-4118	18-4134	18-3928	18-3929	18-3930	4
200 GM	6218462 - & Up	-	-	-	18-3944	-	-	8
200/5.0L (GM)	B525982 - & Up	18-4179	-	18-4178	18-3944	-	-	8
205 (262 CID)	A331455 - & Up	18-4168	-	18-4164	18-3937	18-3939	18-3938	6
205/4.3LX (262 CID)	B527955 - & Up	18-4173	18-4188	18-4164	18-3937	18-3939	18-3938	6
4.3LX Generation II	D714370 - & Up	18-4173	18-4188	18-4164	18-3937	18-3939	18-3938	6
215 Ford	2781153 - & Up	-	-	-	18-3937	18-3939	18-3938	8
225 Ford	3385721 - & Up	-	-	-	18-3937	18-3939	18-3938	8
225 GM	1536920 - & Up	-	-	N.L.A.	18-3937	18-3939	18-3938	8
228 GM	4765100 - & Up	-	-	-	18-3944	-	-	8
230 GM	6218462 - & Up	-	-	-	18-3944	-	-	8
230 GM (IB)	5907058 - & Up	-	-	-	18-3944	-	-	8
230/5.0L GM (IB)	B522506 - & Up	18-4179	18-4156	18-4178	18-3944	-	-	8
230/5.0-LX (GM)	B525982 - & Up	18-4179	-	18-4178	18-3944	-	-	8
250 GM	2314301 - 2639854	-	N.L.A.	N.L.A.	18-3937	18-3939	18-3938	8
250 GM	4768000 - 4908849	18-4173	18-4188	18-4164	18-3937	18-3939	18-3938	8
255 GM	4175500 - 4498700	18-4173	18-4188	18-4164	18-3937	18-3939	18-3938	8
260 GM	4908850 - 6218461	18-4173	18-4188	18-4164	18-3937	18-3939	18-3938	8
260/5.7L (GM)	B525982 - & Up	18-4173	18-4188	18-4164	18-3937	18-3939	18-3938	8
260-GM (IB)	5907058 - & Up	18-4173	18-4188	18-4164	18-3937	18-3939	18-3938	8
270 GM	2851074 - 3077735	N.L.A.	N.L.A.	N.L.A.	18-3937	18-3939	18-3938	8
300MR/TRS (GM)	6668677 - & Up	-	-	-	18-3937	18-3939	18-3938	8
320 GM (EFI)	A543605 - & Up	-	-	-	18-3937	18-3939	18-3938	8
320 GM (EFI) Bravo	B157603 - & Up	-	-	-	18-3937	18-3939	18-3938	8
325 GM	2278747 - & Up	N.L.A.	-	N.L.A.	18-3940	18-3950	18-3941	8
330 GM	4623115 - & Up	18-4171	18-4189	18-4172	18-3940	18-3950	18-3941	8
330 GM/W.B.W.	6083145 - & Up	18-4171	18-4189	18-4172	18-3940	18-3950	18-3941	8
340/7.4L-GM (IB)	5889914 - & Up	18-4171	18-4189	18-4172	18-3940	18-3950	18-3941	8
350 GM	3780450 - & Up	18-4162	-	-	18-3940	18-3950	18-3941	8
350 GM Magnum	A635178 - & Up	18-4173	18-4188	18-4164	18-3937	18-3939	18-3938	8
350 GM Magnum	B525982 - & Up	18-4173	18-4188	18-4164	18-3937	18-3939	18-3938	8
350 Magnum Tourney SKI	D505450 - & Up	18-4173	18-4188	18-4164	18-3937	18-3939	18-3938	8
370 TRS-GM	4179554 - & Up	18-4162	-	-	18-3940	18-3950	18-3941	8
390-GM	2781129 - 2825059	N.L.A.	N.L.A.	N.L.A.	18-3940	18-3950	18-3941	8
400 TRS-GM	4179554 - & Up	18-4162	-	-	18-3940	18-3950	18-3941	8
420-GM	A398941 - & Up	18-4162	-	-	18-3940	18-3950	18-3941	8
425-GM	A398941 - & Up	18-4162	-	-	18-3940	18-3950	18-3941	8
440 TRS-GM	4179554 - & Up	18-4162	-	-	18-3940	18-3950	18-3941	8
454 GM Magnum	A631894 - & Up	18-4171	18-4189	18-4172	18-3940	18-3950	18-3941	8
454 Magnum Bravo (GM)	B840126 - & Up	18-4162	-	-	18-3940	18-3950	18-3941	8

N.L.A. No longer available from O.E. source