



18-3314
AP# 13169
COMPLETE PUMP HOUSING KIT
— CONTAINS —

Sierra#	Desc.	O.E.#	Qty.
18-3109	Water Tube Guide	23-29804	1
18-3017	Impeller	47-89984	1
18-3116	Housing	46-96148A1	1
18-3414	Base	46-96146A5	1
18-2919	Water Pump Gasket	27-42631-1	1
18-3110	Grommet	26-38970	1
18-2945	Drain Gasket	12-20260, 12-19183	2
18-2826	Water Pump Base to Gear Housing Gasket	27-85610-1	1
18-2914	Water Pump Gasket	27-85608-1	1
18-2915	Water Pump Gasket	27-85609-1	1
18-2944	Seal Ring	26-45577	1
18-3117	Plate	32435	1
18-7158	O-Ring	25-30613	1
18-7162	O-Ring	25-33145	1
18-7173	O-Ring	25-30224	1
18-7176	O-Ring	25-90011	1
18-2801	Gasket	27-32438	1
18-7196	O-Ring	25-38099	1
18-7426	O-Ring	35-30271	1



18-3316
AP# 13170
COMPLETE PUMP HOUSING KIT
Replaces: 46-78400A2
— CONTAINS —

Sierra#	Desc.	O.E.#	Qty.
18-3109	Water Tube Guide	23-29804	1
18-3017	Impeller	47-89984	1
18-3116	Housing	46-96148A1	1
18-3416	Base	46-96146A6	1
18-2919	Water Pump Gasket	27-42631-1	1
18-3110	Grommet	26-38970	1
18-2945	Drain Gasket	26-20260, 12-19183	2
18-2826	Water Pump Base to Gear Housing Gasket	27-85610-1	1
18-2914	Water Pump Gasket	27-85608-1	1
18-2915	Water Pump Gasket	27-85609-1	1
18-2944	Seal Ring	26-45577	1
18-3117	Plate	32435	1
18-7158	O-Ring	25-30613	1
18-7162	O-Ring	25-33145	1
18-7173	O-Ring	25-30224	1
18-7176	O-Ring	25-90011	1
18-2801	Gasket	27-32438	1
18-7196	O-Ring	25-38099	1
18-7426	O-Ring	35-30271	1



18-3319
AP # 048
COMPLETE PUMP HOUSING KIT
Replaces: 46-42579A4
— CONTAINS —

Sierra#	Desc.	O.E.#	Qty.
18-3109	Water Tube Guide	23-29804	1
18-3017	Impeller	47-89984	1
18-3116	Housing	46-96148A1	1
18-3419	Base	46-42579A3	1
18-2919	Water Pump Gasket	27-42631-1	1
18-3110	Grommet	26-38970	1
18-2945	Drain Gasket	26-20260, 12-19183	2
18-2826	Water Pump Base to Gear Housing Gasket	27-85610-1	1
18-2914	Water Pump Gasket	27-85608-1	1
18-2915	Water Pump Gasket	27-85609-1	1
18-2944	Seal Ring	26-45577	1
18-3117	Plate	32435	1
18-7158	O-Ring	25-30613	1
18-7162	O-Ring	25-33145	1
18-7173	O-Ring	25-30224	1
18-7176	O-Ring	25-90011	1
18-2801	Gasket	27-32438	1
18-7196	O-Ring	25-38099	1
18-7426	O-Ring	35-30271	1



18-3507
AP# 1171
UPPER PUMP HOUSING KIT
(Without Base)
Replaces: 46-60366A1
— CONTAINS —

Sierra#	Desc.	O.E.#	Qty.
18-3007	Impeller	47-89983	1
18-3118	Upper Pump Housing	46-77822A1	1
18-2945	Drain Gasket	12-20260, 12-19183	2
18-2823	Lower Water Pump Base to Face Plate Gasket	27-32769, 27-19553	1
18-2824	Upper Face Plate To Body Gasket	27-32770, 27-19551	1
18-2825	Water Pump Base	27-32771	1
18-2841	Water Pump Base	27-77417, 27-19552	1
18-2948	Drain Plug	12-49221-1	1
18-3107	Plate	54705	1
18-7155	O-Ring	25-26855	1
18-7174	O-Ring	25-45711	1
18-7115	O-Ring	25-26722	1

APPLICATIONS BEGIN ON PAGE 287 - ALL PARTS SHOWN ARE INCLUDED IN KIT. 18-#'S LISTED, ARE AVAILABLE INDIVIDUALLY.