



MERCURY/MARINER

Gearcase Assembly

Figure #	Description	Sierra #	AP#	O.E.M. #	Qty.	Figure #	Description	Sierra #	AP#	O.E.M. #	Qty.
1.	Water Tube Seal	18-8306 ①	2397	430232	1	35.	Plug	—	—	10-28653	1
2.	Screw	—	—	10-8248327	4	36.	Plug	18-2244	2686	10-79953	1
3.	Washer	18-4269 ①	—	12-29245	4	37.	Plug	18-2375	2683	22-67892A1	1
4.	Insulator	18-0568	—	23-43045	4	38.	Pinion Nut	18-3719	2678	11-35921	1
5.	Water Pump Housing	18-3572	—	817275A2	1	39.	Pinion Gear	—	—	43-44484	1
6.	Impeller	18-3056 ②	1814	47-430262	1	40.	Shim Cam	—	—	76039	1
7.	Impeller Key	18-3293	2677	28-43037	1	41.	Shim Assembly	—	—	15-44491A1	AR
8.	Gasket	18-2566 ① ②	2401	27-817277	1	42&					
9.	Face Plate	18-3122 ②	2187	817276	1	43.	Bearing & Race	18-1156	1906	31-30894A1	1
10.	Gasket	18-2564 ① ②	1483	27-430331	1	44.	Roller Bearing	18-1157	2125	31-30895	1
11.	Screw	—	—	10-8248326	6	45.	Forward Gear	—	—	43-12634A2	1
12.	Washer	18-4269	—	12-29245	6	46&					
13.	Pump Base	—	—	43055A4	1	47.	Cam Follower Assembly	—	—	12239A1	1
14.	Seal	18-0583 ①	1441	26-43035	1	48.	Ball Bearing	—	—	30-44530	3
15.	Seal	18-0522 ①	1442	26-43036	1	49.	Spring	—	—	24-30622	1
16.	Gasket	18-2565 ① ②	1485	27-430472	1	50.	Clutch	18-2236	2631	52-822539	1
17.	Carrier w/Bearing	—	—	43040A1	1	51.	Cross Pin	18-2357	2682	17-30632	1
18.	Trim Tab	18-6011	4000	31640A1	1	52.	Spring	18-2348	—	24-30893	1
19.	Sleeve	—	—	43046	1	53.	Prop Shaft	—	—	44-12238T	1
20.	Wear Sleeve Assembly	—	—	42461A1	1	54.	Reverse Gear	—	—	43-12635	1
21.	Screw	—	—	10-825427	1	55.	O-Ring	18-7961 ①	1438	25-97386	1
22.	Drive Shaft	—	—	45-43031A1	1	56.	Thrust Bearing	18-1112	13022	31-12576	1
23.	Shift Shaft Coupler	—	—	43585	1	57.	Thrust Washer	—	—	12-12577	1
24.	Screw	—	—	10-824832-6	2	58.	Roller Bearing	18-1113	—	31-12578	1
25.	Seal	18-2054 ①	196	26-8164641	1	59.	Bearing Carrier	—	—	12596A2	1
26.	Bushing Assembly	—	—	23-43052A4	1	60.	Washer	—	—	12-70132	2
27.	O-Ring	18-7198 ①	220	25-45710	1	61.	Nut	—	—	11-401198	2
28.	Shift Shaft Coupler	—	—	43048A1	1	62.	Roller Bearing	18-1158	2126	31-30956	1
29.	E-Ring	18-4295	13276	53-29641	1	63.	Seal	18-2002 ①	238	26-76868	1
30.	Shim Assembly	—	—	15-44492A1	AR	64.	Seal	18-2053 ①	145	26-70081	1
31&						65.	Thrust Washer	18-4221	1193	13191A1	1
32.	Bearing & Race	18-1118	—	31-42677A1	1	66.	Prop	—	—	Various	AR
33.	Gear Housing	—	—	1667-9011A73	1	67.	Tab Washer	18-3200	2708	14-31210	1
34.	Gasket	18-2945 ①	2108	12-19183	1	68.	Prop Nut	18-3700	122	11-52707	1

① Indicates contents of seal kit 18-2626/AP#075
 ② Indicates contents of water pump kit 18-3214/AP# 1811
 AR As required

OUTBOARD