



MERCURY/MARINER

Gearcase Assembly

Figure #	Description	Sierra#	AP#	O.E.M.#	Qty.	Figure #	Description	Sierra#	AP#	O.E.M.#	Qty.
1.	Gear Housing	—	—	1643-9539A1	1	23A.	Washer	18-4275	—	12-29245	3
2.	Dowel Pin	—	—	17-85500	2	23B.	Washer	—	—	12-45175	1
3.	Stud	—	—	16-33778	3	23C.	Washer	—	—	12-65791	1
3A.	Stud	—	—	16-57933	2	24.	Clutch	—	—	52-92911	1
4.	Shift Cam	—	—	76039	1	25.	Seal	—	① ② 284	26-38452	1
5.	Roller Bearing	—	—	31-62091	1	26.	Nylon Washer	—	① ② —	12-38453	1
5A.	Roller Bearing	—	—	31-21739	1	27.	Slinger	—	① ② 283	25-20273	1
5B.	Roller Bearing	—	—	31-21700	1	28.	Drain Plug	18-2244	2686	10-79953	2
6.	Support Plate	—	—	92815	1	29.	Cross Pin	—	—	17-38113	1
7.	Exhaust Tube Seal	18-0539 ②	454	37721	1	30.	Flush Plug	—	—	19-48750	1
8.	Pinion Gear	—	—	43-98097	1	31.	Flush Plug Washer	18-2948 ①	1587	12-492211	1
9.	Nut	—	—	11-13438	3	32.	Shift Shaft	—	—	76163A1	1
9A.	Pinion Nut	—	—	11-55910	1	33.	E-Clip	18-4295	13276	53-29641	1
9B.	Nut	—	—	11-34863	1	34.	Prop Shaft	—	—	44-75365	1
9C.	Nut	18-2362	118	11-34933	1	35.	Shift Shaft Bushing	18-2155 ①	516	23-77631A2	1
9D.	Nut	18-3702 ③	124	11-69578A	1	36.	Reverse Gear	—	—	43-79158	1
10.	Gasket	18-2841 ① ②	315	27-19552	1	37.	Thrust Washer	—	—	12-32004	1
10A.	Gasket	18-2823 ① ②	304	27-19553	1	38.	Reverse Lock Base	—	—	78036	1
10B.	Gasket	18-2824 ① ②	306	27-19551	1	39.	Reverse Lock Cam	—	—	433081	1
11.	O-Ring	18-7153 ①	203	25-25439	1	40.	Drive Shaft	—	—	45-981801	1
11A.	O-Ring	18-7160 ①	206	2531986	1	41.	Spring	—	—	24-38114	1
11B.	O-Ring	18-7115 ① ②	204	25-26722	1	41A.	Spring	—	—	24-39845	1
12.	Water Pump Base	18-3424 ②	1114	46-77177A1	1	42.	Pin	—	—	17-30545	1
13.	Seal	18-2011 ① ②	236	26-90562	1	43.	Sleeve	—	—	88181	1
13A.	Seal	18-2055 ① ②	280	26-79831	1	44.	Shim Set	—	—	15-92881A1	AR
13B.	Seal	18-2054 ①	196	26-816461	1	44A.	Shim Set	—	—	15-38374A1	AR
13C.	Seals (2)	18-2051/ 18-2052 ①	281/ 282	26-69188/ 26-69189	1	44B.	Shim Set	—	—	15-20927A1	AR
14.	Cam Follower	—	—	38441	1	45.	Tapered Bearing	—	—	31-77420A1	1
15.	Slide	—	—	20843	1	46.	Ball Bearing	—	—	30-20839	1
16.	Tapered Roller Bearing	18-1162	1902	31-38356A1	1	47.	Bearing Carrier	—	—	69386A1	1
17.	Face Plate	18-3107 ②	033	54705	1	48.	Key	—	—	28-30281	1
18.	Forward Gear	—	—	43-55608A4	1	49.	Tab Washer	—	—	14-53012	1
19.	Impeller	18-3007 ②	002	47-89983	1	50.	Cover Nut	—	—	11-87763	1
20.	Key	—	—	28-56662	1	51.	Trim Tab	18-6011	4000	31640A1	1
21.	Water Pump Body	18-3118 ②	1109	46-77822A1	1	52.	Screw	—	—	10-66024	1
22.	Insert	18-3115 ②	1025	48753	1	53.	Thrust Hub	18-4233	1385	73345A1	1
23.	Washer	18-2316 ①	131	12-77674	1	54.	Thrust Hub	18-3204	045	14-76281	1
						55.	Washer	18-2945 ① ②	2108	12-19183	2

① Indicates contents of seal kit 18-2654/AP# 286
 ② Indicates contents of water pump kit
 (Refer to application chart for correct kit)

③ Prop Nut Kit (includes tab washer)
 AR As required

OUTBOARD