



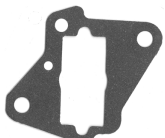
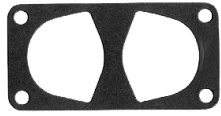
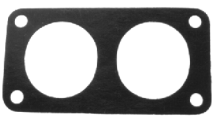



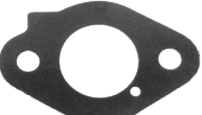

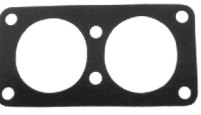



HEAD GASKET/GASKET SET APPLICATION

Model	Cyl.	Beg. S/N	End. S/N	Head Gasket	Gasket Set	Model	Cyl.	Beg. S/N	End. S/N	Head Gasket	Gasket Set
4/5/6 HP (4 stroke)	1	OR000001	& UP	18-3844	—	V-135	V-6	C239553	G960499	18-3861 ②	18-4359
25 HP (4 stroke)	2	OG760300	& UP	18-3846	—	140 JET	V-6	D082000	G960499	18-3864 ②	18-4359
30 JET (40 HP)	4	0C159200	& UP	—	18-4325	V-150,150,1500	V-6	4868998	6042945	—	18-4315
40	4	0C159200	& UP	—	18-4325	V-150	V-6	6042946	C239552	18-3863 ②	18-4317 ①
35	2	6445653	& UP	N/A	18-4355	V-150	V-6	C239553	G960499	18-3861 ②	18-4359
40,402	2	3336258	6445652	N/A	18-4355	V-150 XR4 MAGIII	V-6	B242885	C239552	18-3862 ②	18-4319 ①
40/45/50 HP (4 stroke)	4	OG760300	& UP	18-3845	—	V-150 XR4 MAGII	V-6	B242885	C239552	—	18-4319 ①
45	4	5531630	0B110788	N/A	18-4353	V-150 XR4	V-6	C239553	D081999	18-3871 ② ③	18-4359
45	4	0B110789	& UP	—	18-4325	V-150 EFI XR6MAGIII	V-6	D082000	G960499	18-3864 ② ④	18-4359
50,500	4	2116318	& UP	N/A	18-4353	150 MAR	V-6	5600162	6038680	—	18-4315
50,60	3	6428681	B122929	N/A	18-4357	150 MAR	V-6	6038681	C239553	18-3863 ②	18-4317 ①
50,55,60	3	B122930	D000749	N/A	18-4326	150 MAR	V-6	C239554	& UP	18-3861 ②	18-4359
55	3	6428681	0B122929	—	18-4357	V-175,175,1750	V-6	4301235	6618750	—	18-4315
65,650	3	3293184	4382056	N/A	18-4352	V-175	V-6	6618751	C239552	18-3862 ②	18-4319 ①
65,650	3	4382057	4571651	N/A	18-4357	V-175	V-6	C239553	D081999	18-3871 ② ③	18-4359
70	3	4571652	A996141	N/A	18-4357	V-175	V-6	D082000	G960499	18-3864 ② ④	18-4359
75	4	6432901	& UP	N/A	18-4354	V-175 XRI EFI	V-6	D000750	D081999	18-3871 ② ③	18-4359
80,800	4	2559001	3493912	N/A	18-4350	V-175 XRI EFI	V-6	D000750	D081999	18-3864 ② ④	18-4359
80,800	4	4831999	6432900	N/A	18-4354	V-175 XRI EFI	V-6	D082000	G303045	18-3864 ② ④	18-4359
85,850	4	3493913	4366801	N/A	18-4351	V-200,200,2000	V-6	4839034	6073191	18-3872 ②	18-4316
85,850	4	4366802	4831998	N/A	18-4354	V-200	V-6	6073192	6203990	18-3872 ②	18-4316
90,900	6	4845301	& UP	N/A	18-4356	V-200 (2.4L)	V-6	6203991	C291519	18-3862 ② ③	18-4319 ①
105 JET	6	D082000	& UP	18-3864 ②	18-4359	V-200 (2.5L)	V-6	C291520	& UP	18-3864 ② ④	18-4359
115 1150	6	3525441	& UP	N/A	18-4356	V-200 XRI EFI	V-6	C100861	C291519	18-3862 ②	N/A
140 1400	6	3293234	3502805	N/A	18-4356	V-200 XRI EFI	V-6	C291520	& UP	18-3864 ② ④	18-4359
140 1400	6	4865678	& UP	N/A	18-4356	V-220	V-6	B117316	& UP	18-3862 ②	N/A
150 1500	6	3502806	5327622	N/A	18-4356	V-225	V-6	5628028	D280812	18-3872 ②	18-4316
V-135	V-6	A904646	C239552	18-3863 ②	18-4317 ①						

① Gasket set includes head gasket ② 2 head gaskets required ③ Used on a 2.4L with a 3.38" bore ④ Used on a 2.5L with a 3.5" bore

 <p>18-0101 AP# 441 4 CYL. CARB. PLATE Replaces: 27-76952</p>	 <p>18-0324 AP# 1476 CARBURETOR TO MANIFOLD Replaces: 27-15172 3, 27-151724</p>	 <p>18-0363 CARBURETOR FLANGE Replaces: 27-73398</p>	 <p>18-0384 AP# 681 200/225 HP CARBURETOR Replaces: 27-89221-1</p>	 <p>18-0633 CARBURETOR MOUNTING Replaces: 27-19206-1</p>
<p>PKG. OF 3</p>  <p>18-0641 CARBURETOR MOUNTING Replaces: 27-828292</p>	<p>PKG. OF 2</p>  <p>18-2509 CARB MOUNT V-6 Replaces: 27-67751</p>	 <p>18-2567 CARB FLANGE Replaces: 27-20183</p>	<p>PKG. OF 2</p>  <p>18-2571 AP# 605 CARB FLANGE Replaces: 27-31402</p>	<p>PKG. OF 2</p>  <p>18-2572 CARB FLANGE Replaces: 27-63309</p>
<p>PKG. OF 2</p>  <p>18-2800 CARB FLANGE 20-45-50 HP Replaces: 27-75791-1</p>	<p>PKG. OF 2</p>  <p>18-2802 AP# 616 CARB FLANGE Replaces: 27-48164-1</p>	<p>PKG. OF 3</p>  <p>18-2803 AP# 660 CARB MOUNTING V-6 Replaces: 27-90430, 27-90430 1</p>	<p>PKG. OF 4</p>  <p>18-2804 AP# 627 CARB FLANGE 3-4 CYL. Replaces: 27-73377-1</p>	