

MERCURY/MARINER

Internal Engine System



HP	Cyl.	Beg. S/N	End. S/N	Con. Rod Crank End	Con. Rod Piston End	Center Main Bearing	Lower Main Bearing	Upper Main Bearing
85	I-6	1460999	1766823	—	—	18-4037 ④	18-1154	—
85	4	3493913	4831998	18-4038 ②	18-4036 ③	18-4037 ④	18-1154	—
90	I-6	1766824	1869775	—	—	18-4037 ④	18-1154	—
90	I-6	4845301	& UP	18-4038 ②	18-4036 ③	18-4037 ④	18-1154	—
90	3	A996142	& UP	—	—	—	18-1346	—
95	I-6	1869776	2318585	—	—	18-4037 ④	18-1154	—
100	I-6	1464949	2836018	—	—	18-4037 ④	18-1154	—
100	I-6	2641855	3253111	18-4038 ②	18-4036 ③	18-4037 ④	18-1154	—
100	4	B209468	& UP	—	—	—	18-1346	—
105 (jet)	V-6	D820000	& UP	—	—	—	18-1345	—
110	I-6	1870204	2314955	—	—	18-4037 ④	18-1154	—
115	I-6	2836019	C099999	18-4038 ②	18-4036 ③	18-4037 ④	18-1154	—
115	4	C100000	& UP	—	—	—	18-1346	—
115	6	G960500	T178499	18-1194	—	—	—	—
125	I-6	2314956	3253111	18-4038 ②	18-4036 ③	18-4037 ④	18-1154	—
125	4	D283222	& UP	—	—	—	18-1346	—
135	I-6	2839369	3293233	18-4038 ②	18-4036 ③	18-4037 ④	18-1154	—
135	V-6	A904646	C239552	18-1194	—	—	—	—
135	V-6	C239553	D082000	18-1194	—	—	—	—
135, 135 DFI	V-6	D082000	& UP	18-4039	—	—	18-1345	—
140	I-6	3293234	& UP	18-4038 ②	18-4036 ③	18-4037 ④	18-1154	—
140 (jet)	V-6	D082000	& UP	18-4039	—	—	18-1345	—
150	I-6	3502806	5327662	18-4038 ②	18-4036 ③	18-4037 ④	18-1154	—
150	V-6	4868998	A904645	18-4039 ② ⑥	—	—	18-1345	—
150	V-6	4868998	D081999	18-1194	—	—	—	—
150 EFI	V-6	D082000	& UP	18-1194	—	—	—	—
150 DFI	V-6	D082000	& UP	18-4039	—	—	18-1345	—
150 XR6	V-6	D082000	& UP	18-4039	—	—	18-1345	—
XR-4	V-6	B242885	D081999	18-1194	—	—	—	—
175	V-6	4301235	6608750	18-4039 ② ⑥	—	—	18-1345	—
175 (1750)	V-6	4301235	6618750	18-1194	—	—	—	—
175 (1750)	V-6	8058870	& UP	18-1194	—	—	—	—
175	V-6	6618751	D081999	18-1194	—	—	—	—
175	V-6	D082000	& UP	18-1194	—	—	—	—
175 XRI	V-6	D000750	D081999	18-1194	—	—	—	—
175 EFI	V-6	D082000	& UP	18-4039	—	—	18-1345	—
200	V-6	4839034	D081999	18-1194 ② ⑥	—	—	18-1345	—
200	V-6	D082000	& UP	18-4039	—	—	18-1345	—
200 EFI	V-6	C100861	D081999	18-1194	—	—	—	—
200 EFI	V-6	D082000	& UP	18-4039	—	—	18-1345	—
220	V-6	B117316	& UP	18-1194	—	—	—	—
225	V-6	5628028	D280812	18-1194	—	—	—	—
225	V-6	D280813	& UP	18-4039 ② ⑥	—	—	18-1345	—
250/275	V-6	C101891	& UP	18-4039	—	18-1347	18-1345	—
3.4L	V-6	5611648	& UP	18-4039	—	18-1347	18-1345	—

- ① 25 required per cylinder ④ 56 required per main bearing
 ② 1 required per cylinder: crank end without cage ⑤ 28 required per main bearing
 ③ 29 required per cylinder ⑥ Will not replace 31-17514A1 with needles permanently mounted in cage

<p>18-2143 AP# 13054 MOTOR MOUNT Replaces: 78249 Large Diameter Lower Motor Mount Includes: (1) Lower Motor Mount and (2) 3/4" Stainless Steel Washers</p> 	<p>18-2144 AP# 13055 MOTOR MOUNT Replaces: 78687, 78687T Small Diameter Upper Motor Mount Includes: (1) Upper Motor Mount and (2) 1" Stainless Steel Washer</p> 	<p>NEW</p> <p>18-1342 ROD BOLT Replaces: 93886 For: 135, 150, 175, 200 H.P. XR4, Mag II</p> 
<p>18-7901 OIL FILTER Replaces: 825467A1 For: 9.9 4 stroke H000058 - H017099 (1995-02)</p> 	<p>18-7913 OIL FILTER Replaces: 35-822626Q1 For: 4-Stroke O/B's, 9.9/15 & 8/15 Bodensee S/N OG760300 & UP</p> 	<p>18-7914 OIL FILTER Replaces: 35-822626Q2 For: 4-Stroke O/B's, 25/30/40/45/50 HP S/N OG760300 & UP, 75/90 HP S/N OG960500 & UP</p> 

OUTBOARD