



JOHNSON/EVINRUDE (OMC) Gearcase V-4 (Typical) 1979-Up (Approx.)

Figure #	Description	Sierra #	AP#	O.E.M. #	Qty.	Figure #	Description	Sierra #	AP#	O.E.M. #	Qty.
1.	Housing, Gearcase	—	—	431642	1	33.	Pin, Housing	—	—	331880	1
2.	Shift Rod (long)	—	—	332120	1	34.	Spring, Detent	—	—	326666	1
2.	Shift Rod (x-long)	—	—	332121	1	35.	Ball, Detent	—	—	327345	1
3.	Cover & Seal Assembly	—	—	435482	1	36.	Pin	—	—	320145	1
4.	Gasket, Shift Housing	18-0110 ①	975	324670	1	37.	Cradler, Shifter	—	—	334163	1
5.	O-Ring, Shift Rod	18-7137 ①	166	318372	1	38.	Shaft, Shifter	—	—	322941	1
6.	Magnetic Drain Screw	18-2387	—	318544	2	39.	Lever, Shift	—	—	324037	1
7.	O-Rings, Drain Plugs	18-7145 ①	478	333572	2	40.	Thrust Washer, Forward Gear	18-0198	2791	324766	1
8.	Bolt, Trim Tab	—	—	313715	1	41.	Thrust Bearing, Forward Gear	18-1371	2777	385043	1
9.	Drive Shaft (long)	see application chart	—	435733	1	42.	Screw, Retainer	18-2377	5193	316563	4
9.	Drive Shaft (x-long)	see application chart	—	435754	1	43.	Sliding Clutch	18-2220	2733	323664	1
10.	Bearing, Pinion	18-1357	2753	384198	1	44.	Pin, Clutch Dog	—	—	313448	1
11.	Forward Gear Set	18-2218	2904	436746	1	45.	Spring, Clutch Dog Pin	18-2399	2787	324369	1
12.	Nut, Pinion	—	—	314731	1	46.	Propeller Shaft	18-2252	2937	436888	1
13.	Oil Seal, Upper	18-2061 ①	025	329922	1	47.	Gear, Reverse	18-2219	2908	340490	1
14.	Oil Seal, Lower	18-2062 ①	026	329923	1	48.	Thrust Bearing, Reverse Gear	18-1366	2771	382408	1
15.	Bearing Housing	—	—	438963	1	49.	Thrust Washer,	18-0195	2789	314731	1
16.	O-Ring Bearing Housing	18-7130 ①	263	314728	1	50.	Retainer Plate	—	—	31732	1
17.	Shim (.003)	18-2229	2921	323362	AR	51.	Retaining Rings	—	—	313445	2
17.	Shim (.004)	18-2230	2924	323361	AR	52.	O-Ring, Bearing Housing	18-7127 ①	260	313446	1
17.	Shim (.005)	18-2231	2927	314745	AR	53.	Carrier Bearing (Fore)	18-1351	2752	382407	1
18.	Thrust Washer, Pinion	18-0200	2792	327656	1	54.	Bearing Housing	—	—	397087	1
19.	Thrust Bearing, Pinion	18-1365	2773	387656	1	55.	Carrier Bearing (Aft)	18-1350	2758	379504	1
20.	Grommet	18-2704 ②	1456	320943	1	56.	Oil Seals, Prop Shaft	18-2001 ①	027	330137	2
21.	Pump Cover	18-3131 ②	1406	338893	1	57.	Thrust Washer	18-4222	3053	127084	1
22.	O-Ring, Drive Shaft	18-7158 ②	205	310585	1	58.	Propeller Bushing	—	—	384977	1
23.	Grommet, Water Tube	18-2703 ②	1455	314008	1	59.	Propeller	—	—	various	1
24.	Housing, Water Pump	18-3130 ②	011	435485	1	60.	Spacer, Prop Nut	18-4228	1386	315810	1
25.	Cup & Plate Assembly	18-3346 ②	1399	435027	1	61.	Nut, Propeller	18-3705	577	314503	1
26.	Cup & Plate Assembly	18-3346 ②	1399	435027	4	62.	Cotter Pin, Prop Nut	18-3742	578	314502	1
27.	Impeller	18-3053 ②	1750	397131	1	63.	Trim Tab	—	—	327640	1
28.	Seal, Housing Plate	18-7963	1405	331353	1	64.	Gear Housing Seal Kit	18-2623	—	439141	1
29.	Key, Impeller	18-3299 ②	1408	331107	1	65.	Water Pump Repair Kit	18-3392	013	434421	1
30.	Cup & Plate Assembly	18-3346 ②	1399	435027	1						
31.	Detent, Shifter	—	—	323946	1						
32.	Bearing Housing	—	—	391365	1						

① Contents of Gear Housing Seal Kit **18-2623**
 AR As required
 ② Contents of Water Pump Kit **18-3392**

OUTBOARD