



JOHNSON/EVINRUDE (OMC) Gearcase 60-75 HP 3 Cylinder (Typical)

Figure #	Description	Sierra #	AP#	O.E.M. #	Qty.	Figure #	Description	Sierra #	AP#	O.E.M. #	Qty.
1.	Housing, Gearcase	—	—	392478	1	32.	Bearing Housing Assembly	—	—	391365	1
2.	Shift Rod	—	—	327337	1	33.	Pin, Housing to Gearcase	—	—	331880	1
3.	Cover Assembly	—	—	388651	1	34.	Spring, Detent	—	—	326666	1
4.	Gasket, Shift Housing Cover to Gearcase	18-2855 ①	920	314082	1	35.	Ball, Detent	—	—	327345	1
5.	O-Ring, Shift Rod	18-7137 ①	166	318372	1	36.	Pin, Lever to Housing	—	—	320145	1
6.	Drain Fill Plug, Upper	18-2387	—	307551	1	37.	Cradler, Shifter	—	—	334163	1
7.	O-Rings, Drain Plugs	18-7145 ①	1675	333572	2	38.	Shaft, Shifter	—	—	326668	1
8.	Magnetic Drain Screw	18-2378	2593	318544	1	39.	Lever, Shift	—	—	324037	1
9.	Drive Shaft	—	—	437376	1	40.	Thrust Washer, Forward	18-0198	2791	324766	1
10.	Bearing, Pinion	18-1356	2751	382343	1	41.	Thrust Bearing, Forward	18-1371	2777	385043	1
11.	Forward & Pinion Gear Set	18-2207	2902	397338	1	42.	Screw, Lower Unit Carrier	18-2379	2583	320041	4
12.	Nut, Pinion	—	—	313339	1	43.	Sliding Clutch	18-2209	2732	318303	1
13.	Seal, Drive Shaft (upper)	18-2064 ①	—	332205	1	44.	Pin, Clutch Dog	—	—	313448	1
14.	Seal, Drive Shaft (lower)	18-2059 ①	062	321466	1	45.	Spring, Clutch Dog Pin	18-2399	2787	324369	1
15.	Bearing Housing Assembly	—	—	385087	1	46.	Propeller Shaft	18-2250	2935	387879	1
16.	O-Ring Bearing Housing	18-2178 ①	—	313754	1	47.	Gear, Reverse	18-2208	2907	318304	1
17.	Shim (.003)	18-2232	2920	323889	AR	48.	Thrust Bearing, Reverse	18-1366	2771	382408	1
17.	Shim (.004)	18-2233	2923	323890	AR	49.	Thrust Washer, Reverse	18-0193	2788	313447	1
17.	Shim (.005)	18-2234	2926	317232	AR	50.	Retainer Plate Bearing Housing	—	—	313453	1
18.	Thrust Washer	18-0194	2790	317230	1	51.	Retaining Rings	—	—	313445	2
19.	Thrust Bearing Assembly	18-1367	2772	385068	1	52.	O-Ring , Bearing Housing	18-7127 ①	—	313446	1
20.	Grommet Housing	—	—	341732	1	53.	Carrier Bearing	18-1351	2752	382407	1
21.	Guide, Water Tube	18-3112 ②	1752	319276	1	54.	Bearing Housing Assembly	—	—	434391	1
22.	O-Ring, Driveshaft	18-7158 ②	205	310585	1	55.	Carrier Bearing	18-1350	2758	379504	1
23.	Grommet Water Tube	18-2703 ②	1455	314008	1	56.	Seals, Prop Shaft	18-2001	027	330137	2
24.	Housing, Water Pump	18-3129 ②	1751	435673	1	57.	Thrust Washer	18-4222	3053	127084	1
25.	Plate, Wear	18-3126 ②	1753	321940	1	58.	Propeller Bushing	—	—	384977	1
26.	Liner, Impeller	18-3128 ②	1754	324980	1	59.	Propeller	—	—	various	1
27.	Impeller	18-3053 ②	1750	432954	1	60.	Spacer, Prop Nut	18-4228	1386	315810	1
28.	Seal, Pump Housing	18-7481 ① ②	063	324981	1	61.	Nut, Propeller	18-3705	577	314503	1
29.	Key, Impeller	18-3138 ②	1757	334897	1	62.	Cotter Pin, Prop Nut	18-3742	578	314502	1
30.	Plate, Impeller	18-3127 ②	1755	319275	1	63.	Gear Housing Seal Kit	18-2660	076	396349	1
31.	Detent, Shifter	—	—	326670	1	64.	Water Pump Repair Kit (with housing)	18-3389	1873	432955	1

- ① Contents of Gear Housing Seal Kit
- AR As required
- ② Contents of Water Pump Kit

OUTBOARD