



JOHNSON/EVINRUDE (OMC) Gearcase 40-50 HP 1989-1998

Figure #	Description	Sierra #	AP#	O.E.M. #	Qty.	Figure #	Description	Sierra #	AP#	O.E.M. #	Qty.
1.	Housing, Water Pump	18-3129	—	435673	1	30.	Drain Plug, Upper	—	—	309243	1
2.	Seal, Rubber	18-7481 ①	063	324981	1	31.	Retaining Screw	—	—	324852	1
3.	Plate, Wear	18-3126 ①	1753	321940	1	32.	Screw, Shift Lever	—	—	333770	1
4.	Liner, Impeller	18-3128 ①	1754	324980	1	33.	O-Ring, Screw	18-7109	159	317178	1
5.	Impeller	18-3104 ①	2028	432941	1	34.	Drain Fill Plug, Lower	18-2378	2593	318544	1
6.	Key, Impeller	18-3138 ①	1757	334897	1	35.	Screen, Water Intake	—	—	332494	2
7.	Plate, Impeller	18-3139 ①	034	336251	1	36.	Trim Tab	—	—	340539	1
8.	Seal, Upper	18-2064	—	332205	1	37.	Shaft, Shift Dog	—	—	332503	1
8.	Seal, Lower	18-2059	062	321466	1	38.	Ball, Detent	18-2243	2750	316506	3
9.	Bearing Housing Assembly	—	—	435274	1	39.	Spring, Shifter	—	—	332484	1
10.	O-Ring, Gear Housing	18-7173	227	310327	1	40.	Shifter, Clutch Dog	18-2308	2736	332491	1
11.	Part of Figure #9	—	—	—		41.	Pin, Clutch Dog	—	—	320310	1
12.	Shim (.003)	—	—	313273	AR	42.	Spring, Clutch Dog Pin	18-2398	2787	320311	1
12.	Shim (.004)	—	—	313274	AR	43.	Propeller Shaft	18-2252	—	439138	1
12.	Shim (.005)	—	—	313275	AR	44.	Bearing, Thrust Forward Gear	18-1369	2756	432264	1
12.	Shim (.006)	—	—	313276	AR	45.	Bearing, Fwd. Outer	18-1351	2752	382407	1
12.	Shim (.007)	—	—	313277	AR	46.	Thrust Washer, Forward Gear	18-0197	2795	333725	1
13.	Thrust Washers	18-0201	2796	333771	2	47.	Thrust Bearing, Forward Gear	18-1364	2776	397538	1
14.	Bearing, Thrust Drive Shaft	18-1368	2755	398901	1	48.	Screw, Retainer	—	—	328744	2
15.	Drive Shaft (Std.)	—	—	433066	1	49.	Screw, Anode	—	—	3852473	2
15.	Drive Shaft (long)	—	—	433067	1	50.	Gear, Reverse	18-2309	2906	332489	1
16.	Bearing, Pinion	18-1356	2751	382343	1	51.	Thrust Bearing, Reverse Gear	18-1363	2775	397537	1
17.	Gear Set Forward & Pinion	18-2310	2105	397627	1	52.	Thrust Washer, Reverse Gear	18-0196	2794	332514	1
18.	Nut, Pinion	—	—	313339	1	53.	O-Ring, Bearing Housing	18-7172	276	553126	1
19.	Shift Rod (Std.)	—	—	332509	1	54.	Bearing, Needle	18-1354	2760	386764	1
19.	Shift Rod (long)	—	—	332510	1	55.	Bearing Housing Assembly	—	—	432276	1
20.	Bushing, Shift Rod	—	—	333780	1	56.	Retainer Plate	—	—	332495	2
21.	O-Ring, Shift Rod	18-7137	166	318372	1	57.	Bearing, Needle	18-1355	2761	386765	1
22.	Cover, Shift Rod	—	—	435543	1	58.	Oil Seals, Prop Shaft	18-2060	021	321467	2
23.	O-Ring, Shift Rod Cover	—	—	3852928	1	59.	Anode, Bearing Housing	—	—	398873	1
24.	Connector, Shift Rod	—	—	332508	1	60.	Water Pump Repair Kit	18-3394	1917	433548	1
25.	Pin, Connector	—	—	302504	1	61.	Gear Housing Seal Kit (2 cyl.)	18-2694	13108	433550	1
26.	Cotter Pin	—	—	306376	1						
27.	Lever, Shift	—	—	332492	1						
28.	Cradle, Shifter	—	—	332507	1						
29.	Housing, Gearcase	—	—	435275	1						

For Complete Gear Set use 18-2315

① Contents of Water Pump Kit

AR As required

OUTBOARD