



JOHNSON/EVINRUDE (OMC) Gearcase 20-35 HP 1985-1997

Figure #	Description	Sierra #	AP#	O.E.M. #	Qty.	Figure #	Description	Sierra #	AP#	O.E.M. #	Qty.
1.	Washer	—	—	330658	1	34.	Bearing, Drive Shaft	—	—	437288	2
2.	Water Tube (short shaft)	—	—	395339	1	35.	Screw, Impeller Housing	—	—	328725	6
2.	Water Tube (long shaft)	—	—	395340	1	36.	Thrust Washer (upper)	—	—	327716	1
3.	O-Ring	18-7105 ① ②	161	311338	2	36.	Thrust Washer (lower)	—	—	330441	1
4.	Spacer (short shaft)	—	—	326692	1	37.	Thrust Bearing, Pinion	—	—	388027	1
4.	Spacer (long shaft)	—	—	326693	1	38.	Gear, Pinion	—	—	328313	1
5.	Grommet, Water Tube	18-3329 ①	1882	302497	1	39.	Ball, Detent	18-2243	2750	316506	2
6.	Housing, Water Pump	18-3367 ①	2911	393632	1	40.	Spring, Detent	—	—	327070	1
7.	O-Ring, Cup to Housing	18-7146 ① ②	158	554545	1	41.	Propeller Shaft	—	—	390268	1
8.	Cup, Water Pump	18-3358 ①	1883	328751	1	42.	Yoke & Connector Assembly	—	—	390023	1
9.	Impeller	18-3051 ①	1865	395289	1	43.	Shifter, Clutch Dog	—	—	337020	1
10.	Key, Impeller	18-3295 ①	1881	330619	1	44.	Gear & Bushing, Forward	—	—	392475	1
11.	Bushing, Impeller Housing	—	—	328754	1	45.	Bearing, Forward Gear	—	—	386186	1
12.	O-Ring, Impeller Housing	18-7100 ①	165	301877	1	46.	Cradle, Clutch Dog	—	—	328311	1
13.	Seal, Rubber	18-2539 ①	029	328753	1	47.	Lever, Shifter	—	—	337019	1
14.	Plate, Impeller	18-3359 ①	1880	328755	1	48.	Pin, Yoke to Lever	—	—	302504	1
15.	Gasket, Impeller Plate	18-0124 ① ②	979	325537	1	49.	Gear, Reverse	—	—	327655	1
15.	Driveshaft (short shaft)	—	—	341636	1	50.	Bushing, Reverse Gear	—	—	319635	1
16.	Driveshaft (long shaft)	—	—	341638	1	51.	Retainer Plate	—	—	319746	1
17.	Connector, Shift Rod	—	—	325624	1	52.	Retaining Ring	—	—	319747	1
18.	Keeper, Shift Rod	—	—	325625	2	53.	Thrust Washer	—	—	319684	1
19.	Shift Rod, Lower	—	—	331479	1	54.	Bearing, Prop Shaft	—	—	437288	2
20.	Nut, Shift Rod Connector	—	—	331465	1	55.	O-Ring, Bearing Housing	18-7108 ②	—	338518	1
21.	Bushing, Shift Rod	—	—	326361	1	56.	O-Ring	18-7475 ②	2142	332584	2
22.	O-Ring, Scraper	18-7180 ①	162	303347	1	57.	Bearing Housing	—	—	433428	1
23.	O-Ring, Bushing	18-7100 ①	165	301877	1	58.	Screw, Bearing Housing	—	—	319743	2
24.	Washer, Shift Rod	18-0189 ②	778	321738	1	59.	Cotter Pin, Shift Lever	—	—	303049	1
25.	Seal (upper)	18-2065	—	332261	1	60.	Oil Seal, Prop Shaft	18-2026 ②	024	321453	2
26.	Bearing Assembly	—	—	386473	1	61.	Thrust Washer, Prop	—	—	386638	1
27.	Housing, Bearing	—	—	322018	1	62.	Bushing Assembly, Prop	—	—	386638	1
28.	Washer, Shift Rod Bushing	—	—	434030	1	63.	Propeller Assembly	—	—	Various	1
29.	Washer, Drain Fill Plug	18-4248 ②	957	311598	2	64.	Spacer, Prop Nut	18-4232 ②	1390	323943	1
30.	Screw, Drain Fill Plug	18-2387	—	307551	2	65.	Nut, Propeller	18-3707 ②	580	319891	1
31.	O-Ring	18-7475 ②	2142	332584	1	66.	Cotter Pin, Prop Nut	18-3743	581	320785	1
32.	Pivot Pin, shifter	—	—	308376	1	67.	Water Pump Kit	18-3382	—	393630	1
33.	Oil Seal (lower)	18-2033 ②	028	321928	1	68.	Gear Housing Seal Kit	18-2658	078	396351	1

① Contents of Water Pump Kit **18-3382**

② Contents of Gear Housing Seal Kit

OUTBOARD