

JOHNSON/EVINRUDE (OMC)

Internal Engine System



SIERRA V-4/V-6 PISTON KIT CONTENTS (SEE APPLICATION CHARTS FOR SPECIFIC APPLICATIONS)

Model/HP	Cyl.	Bore Size	Piston	OEM Part #	Piston Ring	OEM Part #	Wrist Pin	OEM Part #	Circlips	OEM Part #
85-300	4 & 6	3.500	18-4120	393271, 393924	18-3904	394930	18-4280	327861	18-4290	317831
85-300	4 & 6	3.520	18-4110	—	18-3906	396503, 385662	18-4280	327861	18-4290	317831
85-300	4 & 6	3.530	18-4100	396585, 396588	18-3905	396504	18-4280	327861	18-4290	317831
150-235	4 & 6	3.625	18-4123	392455	18-3907	390509	18-4280	327861	18-4290	317831
150-235	4 & 6	3.645	18-4113	N/A	18-3909	N/A	18-4280	327861	18-4290	317831
150-235	4 & 6	3.655	18-4103	396587	18-3908	390510	18-4280	327861	18-4290	317831

Loopers

120-300	4 & 6	3.685 (port)	18-4065	432072, 432969	18-3975	431870	N.S.S.	—	18-4292	326765
120-300	4 & 6	3.685 (starboard)	18-4066	432073, 432970	18-3975	431870	N.S.S.	—	18-4292	326765
120-300	4 & 6	3.715 (port)	18-4067	432077, 433003	18-3974	431844	N.S.S.	—	18-4292	326765
120-300	4 & 6	3.715 (starboard)	18-4068	432078, 433004	18-3974	431844	N.S.S.	—	18-4292	326765
120-300	4 & 6	3.500 (port)	18-4122	393566	18-3904	394930	18-4280	327861	18-4290	317831
120-300	4 & 6	3.500 (starboard)	18-4121	391481	18-3904	394930	18-4280	327861	18-4290	317831
120-300	4 & 6	3.520 (port)	18-4112	N/A	18-3906	396503, 385662	18-4280	327861	18-4290	317831
120-300	4 & 6	3.520 (starboard)	18-4111	N/A	18-3906	396503, 385662	18-4280	327861	18-4290	317831
120-300	4 & 6	3.530 (port)	18-4102	393612	18-3905	396504	18-4280	327861	18-4290	317831
120-300	4 & 6	3.530 (starboard)	18-4101	391653	18-3905	396504	18-4280	327861	18-4290	317831
185, 200-225	6	3.5995 (port)	standard *18-4190	436860	*18-3901	436254	—	—	—	—
185, 200-225	6	3.5995 (starboard)	standard *18-4079	436859	*18-3901	436254	—	—	—	—
185, 200-225	6	3.5995 (port)	.020 *18-4195	439015	*18-3947	439538	—	—	—	—
185, 200-225	6	3.5995 (starboard)	.020 *18-4086	439516	*18-3947	439538	—	—	—	—
185, 200-225	6	3.5995 (port)	.030 *18-4165	439515	*18-3949	436251	—	—	—	—
185, 200-225	6	3.5995 (starboard)	.030 *18-4087	439517	*18-3949	436251	—	—	—	—

* New Number

INLINE PISTON & RINGS APPLICATION

HP	YEAR	CYL	STD. BORE	STD PISTON	.020 OS PISTON	.030 OS PISTON	STD RINGS	.020 OS RINGS	.030 OS RINGS
5/6/8	1986-95	2	2.188	18-4069	—	—	18-3972	—	—
9.9/15	1974-80	2	2.188	18-4061	—	18-4062	18-3931	—	18-3933
9.9/15	1981-93	2	2.188	18-4106	18-4116	18-4126	18-3931	—	18-3933
10	1988-90	2	2.188	18-4106	18-4116	18-4126	18-3931	—	18-3933
14	1988-90	2	2.188	18-4106	18-4116	18-4126	18-3931	—	18-3933
15 4-Stroke	1995-UP	2	2.188	18-4106	18-4116	18-4126	18-3931	—	18-3933
18 Jet	1995-98	2	3.000	18-4107	18-4117	18-4127	18-3910	18-3911	18-3912
20	1981-99	2	3.000	18-4107	18-4117	18-4127	18-3910	18-3911	18-3912
25	1977-80	2	3.000	—	—	—	18-3910	18-3911	18-3912
25	1981-96	2	3.000	18-4107	18-4117	18-4127	18-3910	18-3911	18-3912
25	1983-93	2	3.187	18-4125	18-4115	18-4105	18-3913	18-3914	18-3915
28	1986-96	2	3.000	18-4107	18-4117	18-4127	18-3910	18-3911	18-3912
28 Jet	1995-96	2	3.187	18-4125	18-4115	18-4105	18-3913	18-3914	18-3915
30	1984-98	2	3.000	18-4107	18-4117	18-4127	18-3910	18-3911	18-3912
35	1976-80	2	3.000	—	—	—	18-3910	18-3911	18-3912
35	1981-92	2	3.000	18-4107	18-4117	18-4127	18-3910	18-3911	18-3912
35	1986-87	2	3.187	18-4125	18-4115	18-4105	18-3913	18-3914	18-3915

OUTBOARD