

CHRYSLER/FORCE



Starters

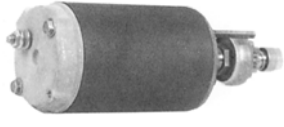
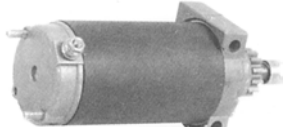
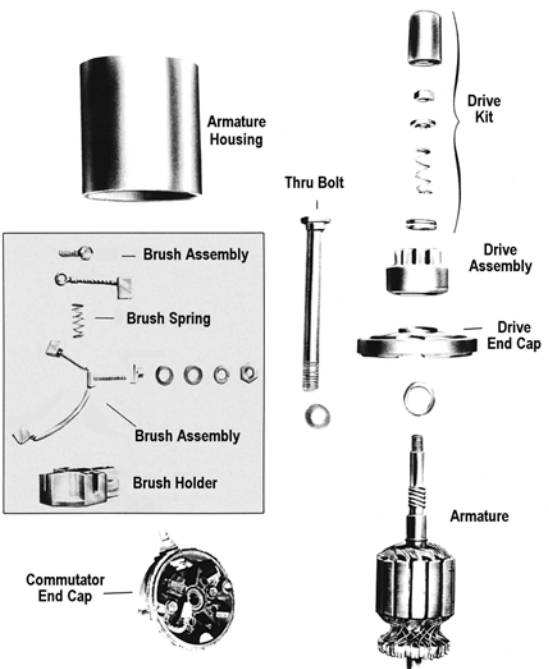

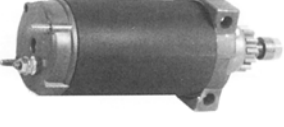


Features...

- ★ Brand new construction.
- ★ Meet or exceed OEM specifications.
- ★ 100% load tested.
- ★ Wide range of coverage
- ★ Powder coated housing on remanufactured units.
- ★ Supported by the best, easy to use application charts in the industry.
- ★ Higher output upgrades available for most applications to help support added electronic accessories.
- ★ Backed by the famous Sierra comprehensive warranty.



starters have a one year warranty.

 Premium Quality 18-5613 NEW STARTER Replaces: Mercury/Force FK616955, 61-6955, 490955, 480955	 Standard Quality 18-5644 NEW STARTER Replaces: Mercury/Force 50-819271	<h3>EXPLODED VIEW OF STARTER</h3> 
 18-5618 NEW STARTER Replaces: Mercury/Force 50-819968-2	 18-5622 NEW STARTER Replaces: Mercury/Force 50-820193	

OUTBOARD

H.P.	Years	O.E.M #	Starter #	Drive Kit	O.E. #	Drive Assembly	O.E. #	Drive Tooth Count	Brush Kit	O.E. #
CHRYSLER										
85L,70-150	1966-89	480955/FK616955	18-5613	18-5682	F15100	18-5673	F15100,F15110	9	18-5697	F15164
35-55	1966-89	201955/FK575955	①	18-5682	F15100	18-5655	F15150	11	18-5697	F15164
MERCURY/FORCE										
H.P.	Serial No	Years	O.E.M #	Starter #	Drive Kit	O.E. #	Drive Assembly	O.E. #	Drive Tooth Count	Brush Kit
25-60	All	1966-92	50-F575955	①	18-5682	90644	18-5655	F15150	10	18-5697
25-60	All	1966-92	50-F514955/514955	①	18-5682	90643	-	-	10	18-5697
40/50	E009500 & Up	1992/99	50-820193	18-5622	18-5682	90643	18-5677	811902	13	18-5697
40/50 Force	E009499 & Down		50-819271 50-819085/50-F616955-1 50-819085	18-5614	18-5682	90643	18-5677	811902	13	18-5697
70-150	All	1966-89	480955/490955/61-6955 50-616955	18-5613	18-5682	90644	18-5673	819222	9	18-5697

① No replacement starter available, drive parts only

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